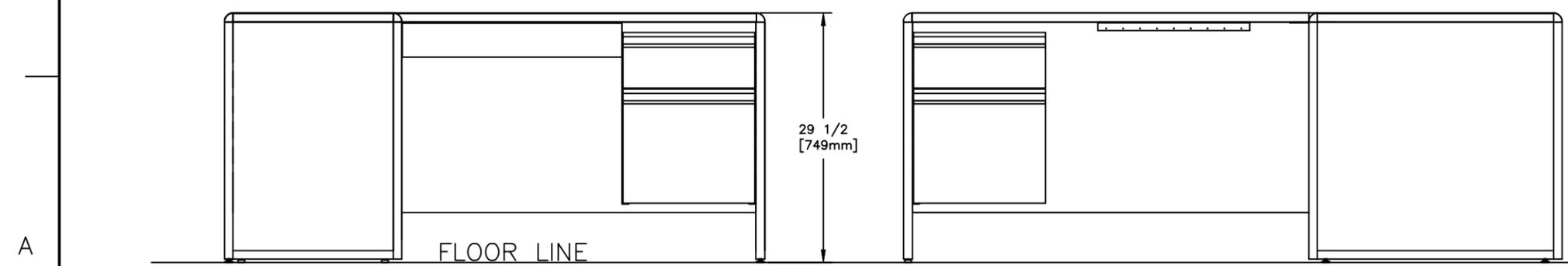
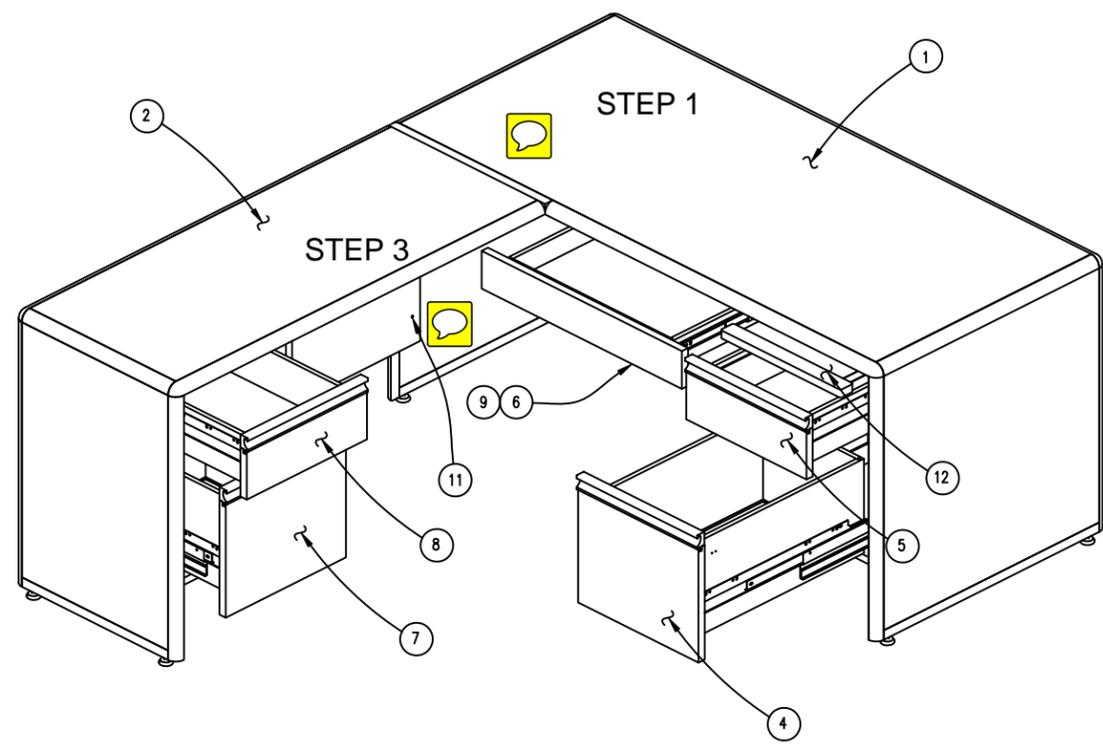
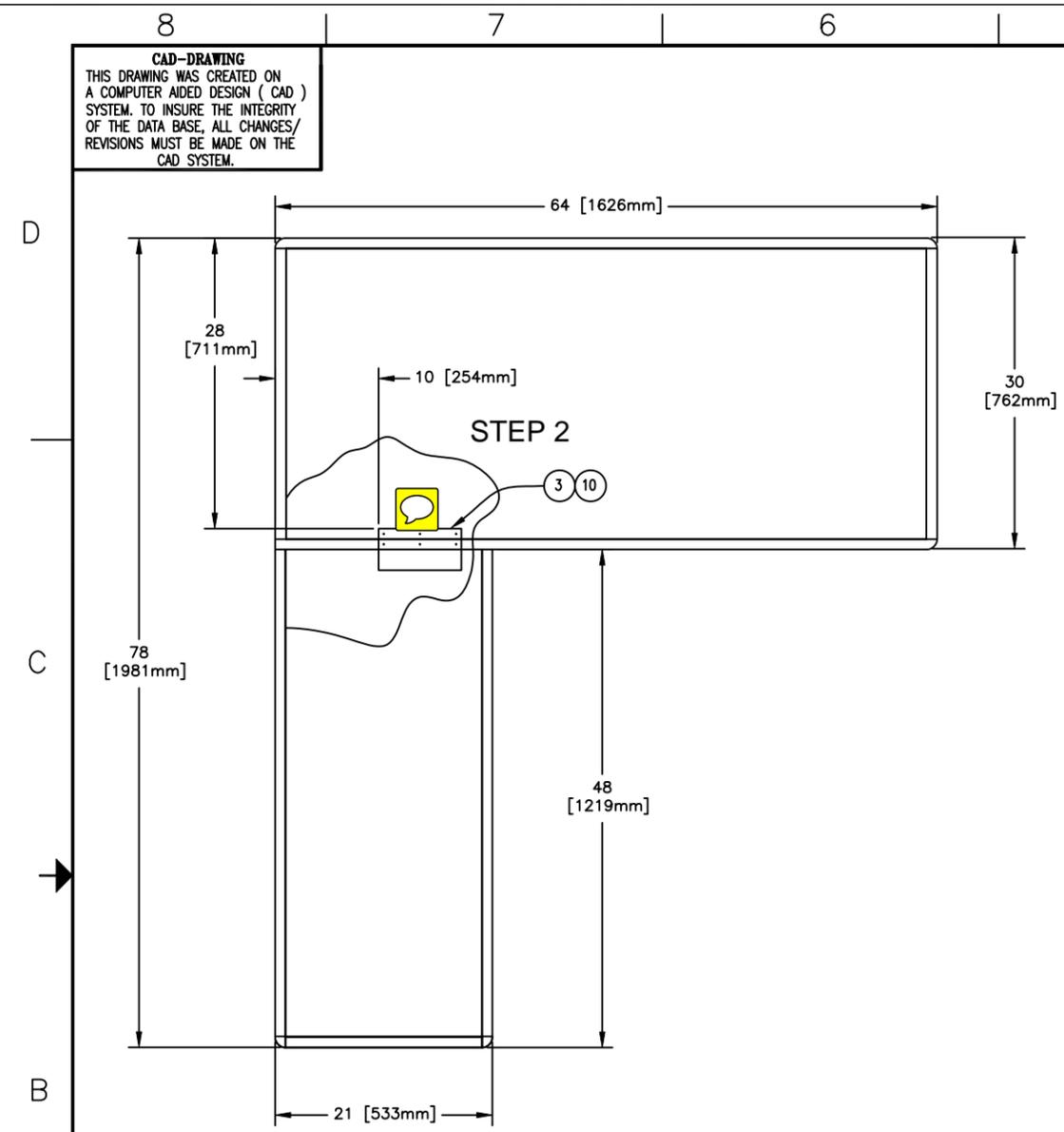


NOTE: THIS DRAWING IS PROPRIETARY INFORMATION OF THE PRISON INDUSTRY AUTHORITY AND IS NOT TO BE DISCLOSED IN PART OR AS A WHOLE WITHOUT PRIOR WRITTEN CONSENT AND PERMISSION OF THE PRISON INDUSTRY AUTHORITY 1

ZONE		REV	DESCRIPTION	DRWN BY:	DATE	APPRVD BY:	DATE
△	△		EWR-000277	J.J.	6/09	D.S.	6/09

**CAD-DRAWING**  
THIS DRAWING WAS CREATED ON A COMPUTER AIDED DESIGN (CAD) SYSTEM. TO INSURE THE INTEGRITY OF THE DATA BASE, ALL CHANGES/ REVISIONS MUST BE MADE ON THE CAD SYSTEM.

**INSTALLATION INSTRUCTIONS:**  
PLEASE FOLLOW STEPS 1 TO 3.



PARTS/MATL.#	ITEM	QTY.	DESCRIPTION	DWG #/SIZE	MATERIAL
12	1		WRITING BRD, SUB-ASSEMBLY	D-200-6027-8	
11	3		SCREW, TAP F.H.P.	#12 X 1-1/4	
10	12		SCREW, TAP P.H.P.	#10 X 3/4	
0007-803	9	1 PR	SLIDE, LAP DRAWER 22" FULL EXT.	K-V 8200	
8	1		BOX DRAWER SUB-ASSEMBLY	630500.1010.6	
7	1		FILE DRAWER SUB-ASSEMBLY	630500.1010.5	
6	1		LAP DRAWER SUB-ASSEMBLY	602700.1010.7	
5	1		BOX DRAWER SUB-ASSEMBLY	602700.1010.6	
4	1		FILE DRAWER SUB-ASSEMBLY	602700.1010.5	
3	1		MOUNTING PLATE	608600.1010.3	
2	1		RETURN FRAME SUB-ASSEMBLY	605400.1010.3	
1	1		DESK FRAME SUB-ASSEMBLY	605400.1010.A	

**NOTES:**  
1) SOME HIDDEN LINES REMOVED FOR CLARITY.

REMOVE ALL BURRS AND SHARP EDGES.

STATE OF CALIFORNIA PRISON INDUSTRY AUTHORITY  
500 EAST NATOMA STREET PLSOM, CALIFORNIA 95630

VANGUARD GEN II  
SECRETARIAL CENTER  
LEFT HAND RETURN  
MAJOR ASSEMBLY

1	605400.1010	LAND	8-24-99	SIZE	SCALE	DWG NO.	REV
NO. REQUIRED	FOR ASSEMBLY	DRAWN BY:	DRAWN DATE:	D	1/8 = 1	605400.1010	A