

## **Therapeutic Treatment Module (TTM) Recommended Assembly Procedure for 795100 & 795101 Series**

The Therapeutic Treatment Module (TTM) comes from the factory with the top and back panels bolted to the side panels for disassembly purposes only if needed to fit narrow entry ways. Otherwise, the back and top panels **MUST** be fully welded to the side panels.

Narrow Entry/Door Ways:

1. Remove/unbolt the back and top panels from the side panels. Set aside.
2. Carefully move one side of the module (open end) to the door jamb (without the door).

Note: In some cases, door removal will allow the module to go through door way without disassembly of the back and top panels. If so, skip 1-6 and proceed to 7-10.

3. Slide and rotate the module in a counterclockwise direction about the door jamb as the one of the side panel enters the room.
4. Continue sliding and rotating until the module is inside the room.
5. Move the module to the desired location in the room on level ground.
6. Loosely re-assemble the back and top panels to the side panels using the bolts previously removed. Do not tighten completely.
7. Align the back and top panel to be square and perpendicular to the side panels.
8. Once aligned, leveled, and after ensuring the latch function, tighten all the bolts to 30 lb. ft. of torque. Recheck alignment.
9. Weld the back and top panels to the side panels continuously along their mating joints, 1/8" - 3/16" fillet weld.
10. Tack weld all nuts to bolts as required.