



## GENERAL OPERATION

Move the table up or down by pressing UP ▲ or DOWN ▼ until the work surface reaches the desired height.

The table will continue to move up or down until you release the button or until the maximum or minimum height is reached.

**Table movement stops when you release the UP ▲ or DOWN ▼ button.**

## MEMORY STOP POSITIONS

Up to three memory stop positions can be used to save specific heights of the work surface. To set a specific position:

- Raise or lower the table to the position you want to save.
  - The display on the digital keypad shows the work surface height.
- Press the **S** button. Then press the desired memory button — **1**, **2** or **3** — within the next 3 seconds.
  - Position **1**, **2** or **3** is now saved.

To move the work surface to a memory stop position:

- Press and hold the desired memory button, **1**, **2** or **3**.
  - The work surface will move to the saved position and then stop.

**If you release the memory button before the saved position is reached, table movement will stop.**

## LOWER STOP POSITION

This feature can be used to set the minimum height of the table.

- Raise or lower the table to the desired minimum height.
- Press and hold **S**, then press and hold **1**. Continue to press both buttons for about 3 seconds.
  - The letter “L” appears on the display. This means the minimum height of the table is locked at its current position.
- Release both buttons.

**If there is a memory stop position lower than the lower stop position, the memory stop will be erased..**

To erase the lower stop position:

- Press and hold **S**, then press and hold **2**. Continue to press both buttons for about 3 seconds.
  - The letter “C” appears on the display, indicating the lower stop position has been erased.
- Release both buttons.

### **CHANGING THE HEIGHT DISPLAY UNITS**

This function allows you to change the display units from centimeters to inches or the other way around.

- Press and hold **S**, then press and hold the DOWN ▼ button.  
Continue to press both buttons for about 3 seconds.
  - The height information will change between centimeters and inches.
- Release both buttons.

### **ADJUSTING THE DIGITAL KEYPAD READOUT**

This function allows you to change the readout of the digital display.

- Verify the display unit format (inches or mm), set the table to any height, measure the actual height, and write down the number (inches or mm).
- Press and hold the **S** button. Then press and hold the ▲ button for about 3 seconds until the first number on the digital display flashes.
- Release the buttons then press ▲ or ▼ to change the first number you measured.
- Press the **S** button again. The 2nd number on the digital display flashes.
- Press ▲ or ▼ to change the 2nd number you measured.
- Press the **S** button again. The 3rd number on the digital display flashes.
- Press ▲ or ▼ to change the 3rd number you measured.
- Press the **S** button to complete the operation.

### **RESET THE CONTROL UNIT TO FACTORY SETTINGS**

To reset the control unit to factory settings, re-initialize the table.

- Press and hold the UP ▲ and DOWN ▼ buttons simultaneously for more than 3 seconds.
  - The legs will begin to move down at half speed of normal operation.
- Continue to press the UP ▲ and DOWN ▼ buttons.
  - The legs will move down to the lowest position, then rebound 1/16" to 3/16" (2mm to 5mm) and stop.
- Release the UP ▲ and DOWN ▼ buttons at the same time. This completes the initialization procedure.

***If one or more motors are changed in a system, the control unit must be reset to factory settings.***